



APAQ-HCF is an analog, multirange 2-wire temperature transmitter for in-head mounting in DIN B or larger connection heads.

APAQ-HCF covers 5 different thermocouple types, is continuously adjustable and provides a voltage linear output.

Designed for highest reliability and costefficiently manufactured, APAQ-HCF combines attractive pricing with high quality and industrial performance.

The Intrinsically Safe version, APAQ-HCFX, is available with ATEX-Zulassung.

#### **Multirange design**

- Adjustable for thermocouple type J, L, T, K and N inputs with continuous range settings.
- Adjustments are made with solder pads and potentiometers.

## **Adjustments APAQ-HCF/-HCFX**

**Zero adjustment** Adjustable ±10 % of span

# **Cost-optimized Adjustable 2-wire Transmitter for Thermocouple Input**

## **Cold Junction Compensation**

• Automatic compensation for the terminal temperature.

#### **Easy mounting and access**

- Flat design gives easy access to terminals and adjustments.
- Large center hole lets the lead wires or an insert tube pass easily.

#### Safety

- Genuine sensor break detection with selectable upscale or downscale action.
- Excellent EMC performance.

#### **High load capacity**

• Only 6.5 V voltage drop over the transmitter allows for high loads in the 4-20 mA output loop.

#### **Industrial design**

• The "Low Profile" housing, with its protected electronics, is extremely durable.

#### **Cost-optimized**

• High volumes combined with cost-effective design and production contributes to a very attractive pricing.

Span selection	mV	T/C J *	T/C L *	т/ст *	T/C K *	T/C N *
	10 to 50	186 - 870°C	183 - 855°C	213 - >400°C	246 - 1232°C	319 - >1300°C
	(no gap)	335 - 1566°F	329 - 1540°F	383 - >720°F	443 - 2218°F	574 - >2340°F

\*The temperature spans correspond to the mV spans with zero adjustment = 0 % of span

#### **INOR Process AB**

PO Box 9125, SE-200 39 Malmö, Sweden, PHONE +46-40-31 25 60, FAX +46-40-31 25 70, E-MAIL support@inor.se INOR Transmitter OY

Unikkotie 13, FI-01300 Vantaa, Finland, PHONE +358-10-421 7900, FAX +358-10-421 7901, E-MAIL support.fi@inor.se INOR Transmitter GmbH

Am See 24, 47279 Duisburg, Germany, PHONE +49-203 7382 762 0 FAX +49-203 7382 762 2, E-MAIL support.de@inor.se KROHNE Temperature Division INOR

55 Cherry Hill Drive, Beverly, MA 01915, USA, PHONE +1-978-826 6900, FAX +1-978-535 1720, E-MAIL inor-info@krohne.com

#### www.inor.com

# Specifications : APAQ-HCF/-HCFX

Input				
Thermocouples		Selectable, type J, L, T, K and N with		
memoreapiee		ranges within -5 to +55 mV		
Input impedance		>5 MQ		
Max. sensor wire resistance		$500 \Omega$ (total loop)		
Monitoring				
Sensor break detection, selecta	able	Upscale ~25 mA, downscale ~3 mA		
Adjustments		opscale "25 milly downseale "5 mill		
Zero		±10 % of span		
Span, selectable		10 to 50 mV		
Span, fine adjustment		±10 %		
Output		10 /0		
Current		4 - 20 mA		
Linearity		Voltage linear		
Current limitation		$\sim 25 \text{ mA}$		
Permissible load	APAQ-HCF	700 Ω @ 24 VDC, 25 mA		
Permissible Ioau	APAQ-HCF APAO-HCFX	620 Ω @ 24 VDC, 25 mA		
Temperature	APAQ-IICEX	620 S2 (@ 24 VDC, 25 IIIA		
Temperature		40 to 1 100 00 / 40 to 1 2120E		
Ambient, storage		-40 to +100 °C / -40 to +212°F		
Ambient, operating	APAQ-HCF	-40 to +85 °C / -40 to +185 °F		
	APAQ-HCFX	ATEX:T4 /+85 °C, T5 /+55 °C, T6 /+40 °C;		
General data				
Response time 10-90%		≤ 0.2 s		
Humidity (non-condensing)		0 to 95 %RH		
Intrinsic safety	APAQ-HCFX	ATEX: II 1 G Ex ia IIB T4, T5, T6		
Power supply, polarity protected	ed			
Supply voltage	APAQ-HCF	6.5 to 32 VDC		
	APAQ-HCFX	8.5 to 30 VDC		
Permissible ripple		4 Vp-p @ 50/60 Hz		
Accuracy				
Linearity (mA output to mV inp	ut)	±0.1 % of mV span		
Calibration		±0.1 % of span		
Cold Junction Compensation (C	JC)	±1.0 °C /±1.8 °F		
Temperature influence		±0.6 % of span/25 °C, ±0.7 % of span/50 °F		
Temperature influence CJC		±1.25 °C/25 °C, ±2.5 °F/50 °F <sup>1)</sup>		
Sensor wire influence		0.4 μV/Ω		
RFI influence,0.15-1000MHz, 10	V or V/m	$\pm 0.2$ % of span (typical)		
Supply voltage influence		$\pm 0.02$ % of span/V		
Supply voltage influence, 50/60 H	z 4 Vn-n	±0.05 % of span		
Long term stability		$\pm 0.1$ % of span/year		
Housing				
Material / Flammability(UL)		Zinc alloy + ABS / V0		
Mounting		DIN B-head or larger		
Connection, single/stranded wi	res	≤2.5 mm², AWG 14		
Weight		40 g		
Protection, housing with cover/	/terminals	IP 20 / IP 10		
rocection, nousing with cover/	continuity .	1 20/11 10		

<sup>1)</sup> ±2.5 °C/25 °C, ±5.0 °F/50 °F for type T

# Input connections





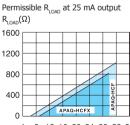
#### **Output connections**



# **Ordering information**

APAQ-HCF	70APHCF001
APAQ-HCFX (ATEX)	70APHCFX01
Head mounting kit	70ADA00011
Rail mounting kit	70ADA00013
Configuration	70CAL00001

# **Output load diagram**



4 8 12 16 20 24 28 32 36 Supply voltage U (VDC) R<sub>LOAD</sub>=(U-6.5)/0.025 (APAQ-HCF) R<sub>LOAD</sub>=(U-8.5)/0.025 (APAQ-HCFX)

# Dimensions

